

## CLAIMS

1. A nonaqueous electrolyte secondary battery which comprises a positive electrode including particles of lithium-containing layered nickel oxide represented by a general formula  $\text{Li}_a\text{Ni}_x\text{Co}_y\text{Al}_z\text{M}_b\text{O}_2$ , wherein:

$$0.3 \leq a \leq 1.05, 0.7 \leq x \leq 0.87, 0.1 \leq y \leq 0.27, 0.03 \leq z \leq 0.1, 0 \leq b \leq 0.1;$$

M is at least one selected from metallic elements except Ni, Co and Al, and

in binding energy of oxygen 1s spectrum when measuring said particles by XPS, if a peak area appearing at 529eV is set to D; a peak area appearing at 531eV is set to E; oxygen concentration ratio is set to  $D/(D+E)$ ; and oxygen concentration ratios at depths of L1 nm and L2 nm from the particle surface are respectively set to  $\alpha_{L1}$  and  $\alpha_{L2}$ , a combination of L1 and L2 in which  $(\alpha_{L2} - \alpha_{L1})/\alpha_{L2} \leq 0.1$ ,  $L1 \leq 100$ ,  $L2 \geq 500$  is present.

2. The nonaqueous electrolyte secondary battery according to claim 1, wherein said particles are crushed in an argon-gas atmosphere.

3. The nonaqueous electrolyte secondary battery according to claim 1, wherein average particle size  $D_{50}$  of said particles is 4-20  $\mu\text{m}$ .

4. The nonaqueous electrolyte secondary battery according to claim 3, wherein the average particle size  $D_{50}$  of said particles is 9-10  $\mu\text{m}$ .

5. The nonaqueous electrolyte secondary battery according to claim 1, wherein BET specific surface area of said particles is  $0.1-1 \text{ m}^2/\text{g}$ .

6. The nonaqueous electrolyte secondary battery according to claim 5, wherein the BET specific surface area of said particles is  $0.3-0.4 \text{ m}^2/\text{g}$ .

7. The nonaqueous electrolyte secondary battery according to claim 1, wherein a combination of L1 and L2 in which  $-0.1 \leq (\alpha_{L2} - \alpha_{L1}) / \alpha_{L2} \leq 0.1$ ,  $L1 \leq 100$ ,  $L2 \geq 500$  is present.

8. The nonaqueous electrolyte secondary battery according to claim 7, wherein the combination of L1 and L2 in which  $0 \leq (\alpha_{L2} - \alpha_{L1}) / \alpha_{L2} \leq 0.1$ ,  $L1 \leq 100$ ,  $L2 \geq 500$  is present.

9. The nonaqueous electrolyte secondary battery according to claim 1, wherein  $0.98 \leq x+y+z+b \leq 1.01$ .

10. The nonaqueous electrolyte secondary battery according to claim 1, wherein M is a transition metal element except Ni and Co.